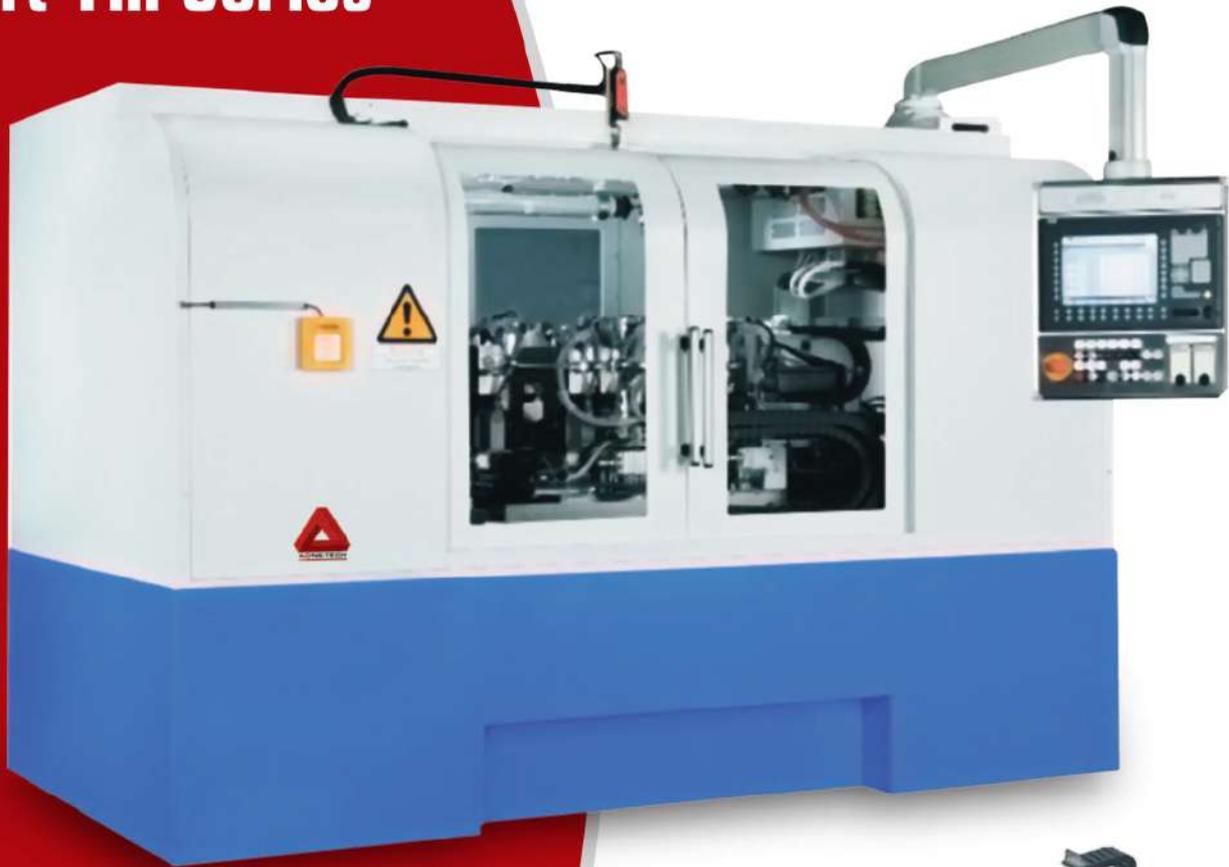




An ISO 9001:2015 Certified

ARIHANT Shaft-Fin Series



- μ Ideal for prototype component finishing.
- μ Easy set up change
- μ Suitable for all type of shafts, like camshaft, crank shaft, turbo charger shaft, Balancer Shaft, Gear shaft, Transmission shaft etc.



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**ARIHANT HONING & FINISHING
TECHNOLOGY (I) Pvt Ltd**

— AN ISO 9000-2015 COMPANY —



ARIHANT Shaft-Fin Series

- ▶ Customized to meet your desired results for your shaft types & sizes
- ▶ Stable and reliable process and short cycle times
- ▶ Covers components out of different types of material including steel, cast iron, hard metal
- ▶ Machine supports integration of various machining processes such as stone-, tape-, CAB- and flat finishing as well as brush deburring
- ▶ Excellent accessibility

Cams	$Rz \leq 0.5 \mu m$
Journals	$Rz \leq 1.0 \mu m$
Drive shafts	$Rz \leq 1.5 \mu m$
Pump shafts	$Rz \leq 1.1 \mu m$
Compressor shafts	$Rz \leq 0.8 \mu m$

The **Arihant Shaft-Fin Series** entails a modern and trendsetting system with numerous improvements for proto types.

The new design ensures highest quality while significantly reducing idle times. Extra-large, quickly changeable tape cassettes are easily accessible and change-over times reduced to a minimum. Intelligently designed tooling units permit the machining of shafts with journal distances of just 33 mm and lengths of up to 1600 mm. Flexible configuration options ensure that a broad range of part specifications can be met.

Between Centre	500 / 750 / 1000 / 1500mm
Max Diameter	200 mm
Spindle	Servo
Axis	Servo
Total Power	15 kW
Pneumatic	5 bar



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